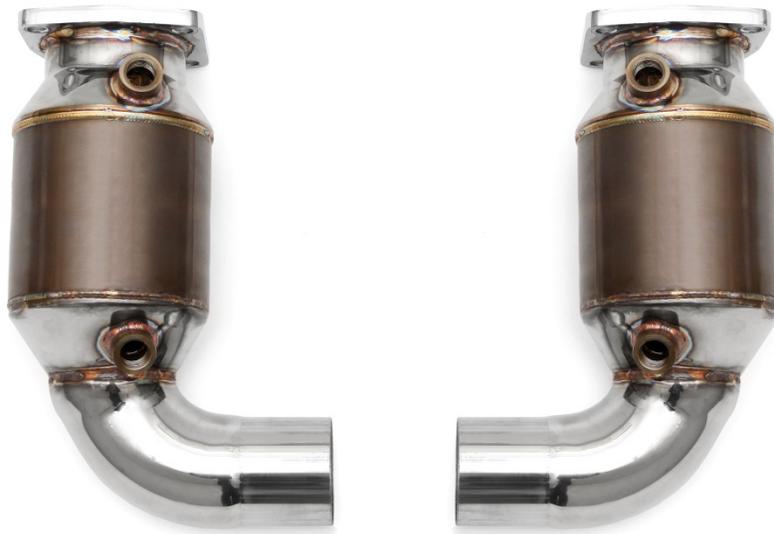




FABSPEED
M O T O R S P O R T

Porsche 991 Turbo Sport Catalytic Converters



Required Tools

*Hydraulic Lift or Floor Jack & Stands
Metric Socket Set w/ Ratchet &
Extensions Thread Tap & Die Set
Small Flashlight (Optional)
Rubber Mallet (Optional)
Flat-Head Pry Bar (Optional)*

CAUTION

- *Always allow car to cool before performing any installation(s) or service(s) on it.*
- *Always be sure to work on an even and level surface when raising vehicle(s) with a jack, and support all raised vehicles with locked jack stands once elevated.*
- *Fabspeed Motorsport recommends that all installations be supervised or verified by a trained professional technician.*
- *Fabspeed Motorsport is not responsible for any personal injury or damage(s) sustained to a vehicle during installation of aftermarket performance parts.*

1. Raise car.



2. Using a 10mm socket, loosen the bolts securing the exhaust tips.



3. Remove factory exhaust tips.



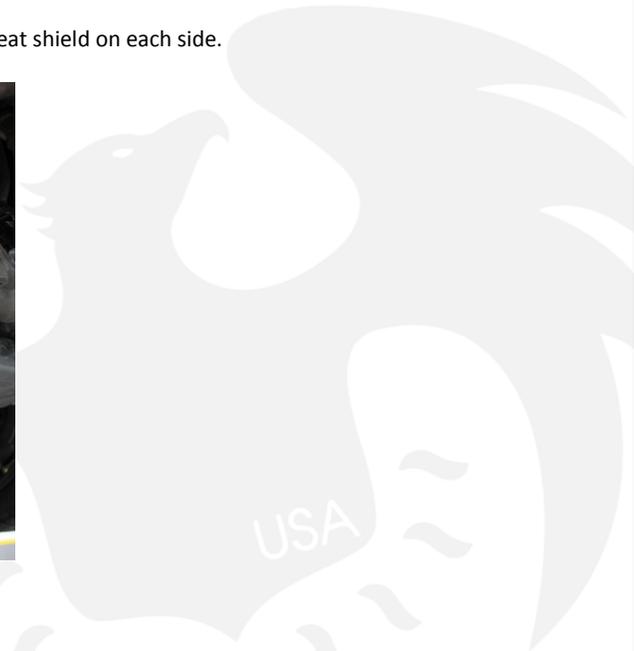
- Using a 14mm open end wrench, loosen and remove the EGT sensors from the turbo flange on each side of the car.



- With the EGT sensors out of the way, use a 12mm wrench to loosen and remove the (4) flange bolts on each catalytic converter.



- Using an 8mm wrench, loosen and remove the bolt securing the turbo heat shield on each side.



- 7. Using pole jacks, support the main section of the factory muffler.



- 8. Using a 6mm hex bit, loosen and the (2) band clamps securing the muffler and slide them out of the way.



- 9. At this point, the muffler and the attached catalytic converters will be free from the car. If necessary, use a flat head pry bar to gently break the seal between the cats and the turbos.



10. With the muffler supported, lower the exhaust slightly so that the O2 sensors can be accessed through the outlet opening in the rear bumper.



11. Using a 22mm wrench, remove both of the O2 sensors from each cat.



12. Remove pole jacks and lower muffler and cat assembly from the vehicle. *(It may take some maneuvering to get this assembly out from the rear bumper due the very tight tolerances. Be patient!)*



NOTE: After removing factory exhaust, visually inspect the threads on the turbo studs. If necessary, re-chase the thread with an 8x1.25 thread die.

13. Using a 15mm socket, loosen the clamps securing the factory cats to the muffler.



14. Remove the factory cats.



15. Slide Fabspeed Sport Cats into the factory muffler inlets and re-tighten clamps.



- 16. Position the muffler and cat assembly back on the vehicle, support with pole jacks, re-install O2 sensors, and reverse steps 2 through 12 to complete installation.



- 17. Enjoy and show off your new Fabspeed Motorsport exhaust product!



If you have any questions, comments, or concerns related to your product, please contact us!



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