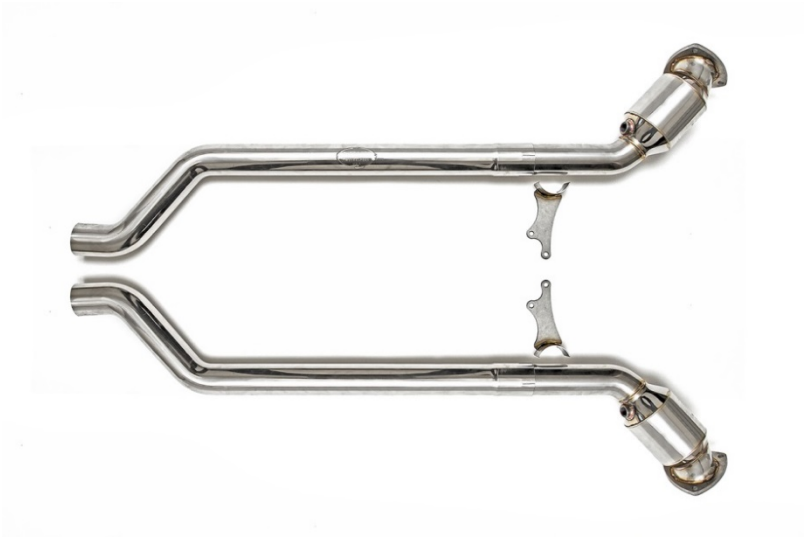
FABSPEED MOTORSPORT

INSTALL GUIDE

Maserati Gran Turismo Sport Cats

SKU: FS.MAS.GT.SC



Required Tools

Commercial Lift (or Hydraulic Floor Jack & Stands)
Socket Driver or Impact Wrench
Swiveling Socket Adaptor
8mm, 10mm, 13mm, 15mm, & 18mm Sockets
4mm Allen/Hex Wrench
22mm Wrench
Liquid Wrench / Penetrant Spray (Optional)
Rubber Mallet (Optional)
Small Flashlight (Optional)

CAUTION

- *Always allow car to cool before performing any installation(s) or service(s) on it.*
- *Always be sure to work on an even and level surface when raising vehicle(s) with a jack, and support all raised vehicles with locked jack stands once elevated.*
- *Fabspeed Motorsport recommends that all installations be supervised or verified by a trained professional technician.*
- *Fabspeed Motorsport is not responsible for any personal injury or damage(s) sustained to a vehicle during installation of aftermarket performance parts.*

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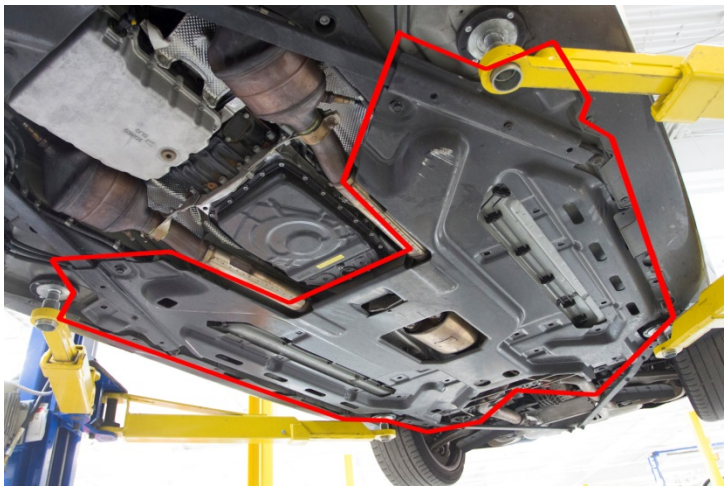
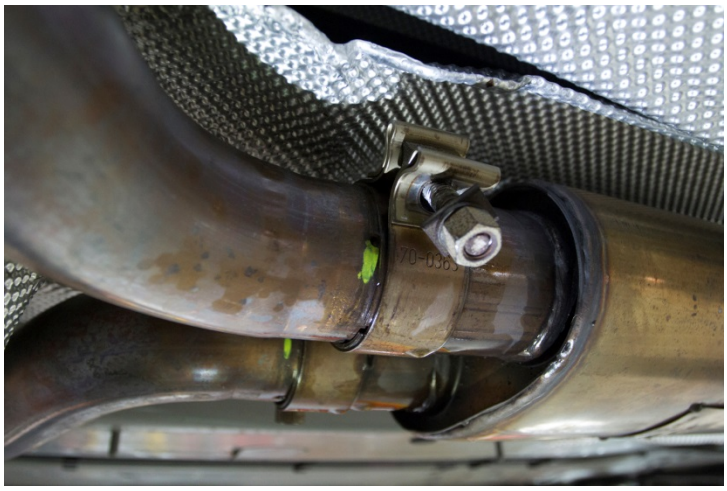
1. Raise car and remove under panel by removing (26) 13mm bolts, (18) 10mm bolts, (2) 18mm bolts, & (1) 4mm hex screw



2. Spray penetrant solution on any exhaust joints that may need it and allow to soak for 10-15 min.



3. Using a 22mm wrench, loosen and remove the rear oxygen sensors from the factory cats.

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4. Remove the front oxygen sensors.

5. Loosen and remove the (3) flange nuts securing the factory cats.

6. Loosen and remove the factory clamp securing the cats to the underside of the bell housing.

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7. Loosen the clamps securing the cats to the resonator.

8. Remove the factory cats.

9. Re-use or replace the factory flange gaskets.

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10. Align Fabspeed Sportcats and finger-tighten flange nuts.

11. Slide clamp over open end of Sport Cat tubing.

12. Install provided brackets by sliding tab (facing the front of the car) beneath the clamp and bolting to the bell housing.

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13. Connect Sportcats to factory resonator or Fabspeed Resonator Bypass X-Pipe *(pictured; sold separately)*

14. Install front oxygen sensors (closest to the flanges).

15. Remove the rear-most (2) bracket clips securing the rear oxygen sensor cables to allow it to reach the new sensor position.

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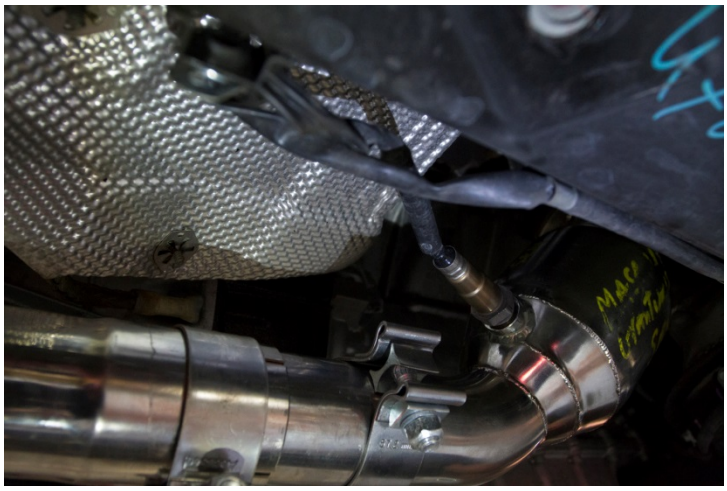
16. Install rear oxygen sensors into the Sportcats.



17. Remove the unused cable clip and re-fasten the remaining clip to secure the oxygen sensor cable.

18. Check all fittings and clamps and re-install under panel.

19. Enjoy and show off your new Fabspeed Motorsport exhaust system!

If you have any questions, comments, or concerns related to your new part(s), please contact us!

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