

Porsche 964 C2/C4/RS Full Maxflo Exhaust & Air Intake Installation Instructions

964 Single and Dual Outlet Maxflo Muffler

Parts List:

- Single in Dual out heavy duty T304SS muffler.
- Inlet pipe with Female flare flange.
- 1 Right side outlet pipe with 4.5" rolled edge Tip for the Single Outlet Muffler and Left and Right side Outlet pipes with 4.5" tips for the Dual Outlet Muffler.
- 2 T-bolt Band straps labeled 911 RS.
- 2- 2.75" (69.9mm) Accuseal Clamps
- 2- 2.50" (63.5mm) Accuseal Clamps
- 2.25" Cap Off for the Single Outlet Setup

Install List:

1. Safely jack up car and always use jack stands.
2. Remove factory 964 muffler with a 13mm and 14mm wrench by removing the large band straps in the center of the muffler and also loosen the ball joint clamp at the catalytic converter connection. This will allow the entire muffler to come off the car.
3. Install and mount the new muffler with 2 T-bolt straps to your factory mounting bracket and tighten 80% of the center muffler on car. Make sure everything is aligned and centered.
4. Install the inlet pipe with the female flare to the catalytic converter reusing the factory clamp and then to muffler with the 2.75" clamp. Then Install the tips by sliding them onto the muffler outlets and tightening with the clamps. For the Single outlet, you will use the muffler block off on the Left side muffler.
5. Center and adjust everything and tighten tip clamps up to 40 lbs. Use impact gun to tighten tip clamps.

964 2ndary Muffler Bypass Pipe

1. Safely jack up car and always use jack stands. You will only be removing the 2ndary muffler on the car, not the primary one that sits right behind the bumper.
2. Remove factory 964 2ndary muffler that sits behind the Right/ Passenger side tire with a 13mm wrench. Remove the Two bolts on the back of it that are bolted to the muffler support and then remove the ball joint clamp to the muffler. This will allow the entire 2ndary muffler to come off the car.
3. Install the new Muffler bypass pipe by reusing the factory clamps and bolt the tip right to that.
4. Make sure everything is aligned and centered and then tighten everything down completely.

964 Primary Muffler Bypass Pipe

1. Safely jack up car and always use jack stands. You will only be removing the primary muffler on the car, not the 2ndary one that sits right behind the passenger side tire.
2. Remove big factory 964 primary muffler with a 13mm and 14mm wrench by removing the large band straps in the center of the muffler and also loosen the ball joint clamp at the catalytic converter connection and 2ndary muffler connection. This will allow the entire primary muffler to come off the car.
3. Install the new Muffler bypass pipe by reusing the factory clamps and bolt the bracket to it and attach it to the bypass pipe with the clamps.
4. Make sure everything is aligned and centered and then tighten everything down completely.

964 Euro Pre-muffler Catbypass Pipe & Sport Catalytic Converter

1. Safely jack up car and always use jack stands. The catalytic converter is located behind the left/ Drivers side tire.
2. First you want to remove the oxygen sensor located at the front of the pipe where it meets the heat exchanger.
3. Spray the bolts and nuts down with a penetration oil or WD-40 to help loosen them up so they come off easier.
4. Remove all the bolts on the Catalytic converter. There is a ball joint clamp at the catalytic converter to muffler connection and then there is a 4 bolt flange at the Cat to heat exchanger connection. This will allow the entire Cat to come off the car.
5. Bolt the new T304 Stainless steel 964 Catbypass pipe or Sport Cat on the car using the new hardware.
6. Screw the oxygen sensor back in the Fabspeed pipe and tighten using a 22mm open end wrench. Make sure everything is aligned and centered, then tighten all the bolts completely.

911/964 CARRERA Hi-Performance Air Box

1. Remove factory Porsche airbox coverlid. Remove 10mm bolt that attaches airbox to intake plenum.
2. Lift up airbox to clear fuel injection then install and latch all 4 latches securing air box to air cleaner housing.
3. Install 10mm bolt on plenum.
4. You now have the worlds best hi performance air intake system. Enjoy the added power and sports car sound!

If you have any questions, please contact Fabspeed tech support. ENJOY YOUR NEW POWER AND SPORTSCAR SOUND. Let us know what you think and visit WWW.FABSPEED.COM for updates and new products for your car.

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