

## **Porsche 911 SC 3.0/ 3.2 Full Maxflo Exhaust & Air Intake Installation Instructions**

### **911 Single and Dual Outlet Maxflo Muffler**

#### Parts List:

- Single in Dual out heavy duty T304SS muffler.
- Inlet pipe with 3 Bolt flange.
- 1 Left side outlet pipe with 4.5" rolled edge Tip for the Single Outlet Muffler and Left and Right side Outlet pipes with 4.5" tips for the Dual Outlet Muffler.
- 2 T-bolt Band straps labeled 911 RS.
- 2 Piece Muffler Wing Bracket
- 2- 2.75" (69.9mm) Accuseal Clamps
- 1- 2.50" (63.5mm) Accuseal Clamps
- 2.50" Cap Off for the Single Outlet Setup

#### Install List:

1. Safely jack up car and always use jack stands.
2. Remove factory 911 muffler with a 13mm and 14mm wrench by removing the large band straps in the center of the muffler and also loosen the 3 bolts at the catalytic converter connection. This will allow the entire muffler to come off the car.
3. Install and mount the new muffler wing bracket to the car and mount the new muffler with 2 T-bolt straps to our bracket bracket and tighten 80% of muffler on car. Make sure everything is aligned and centered.
4. Install the inlet pipe with the 3 Bolt Flange to the catalytic converter and then to muffler with the 2.75" clamp. Then Install the tips by sliding them onto the muffler outlets and tightening with the clamps. For the Single outlet, you will use the muffler block off on the Right side muffler outlet.
5. Center and adjust everything and tighten tip clamps up to 40 lbs. Use impact gun to tighten tip clamps.

## 911 Muffler Bypass Pipe

1. Safely jack up car and always use jack stands. You will be removing the factory muffler sitting behind the rear bumper.
2. Remove big factory 911 muffler with a 13mm and 14mm wrench by removing the large band straps in the center of the muffler and also loosen the 3 bolts at the 3 bolt catalytic converter connection. This will allow the entire primary muffler to come off the car.
3. Install the new Muffler bypass pipe to the 3 bolt flange on the catalytic converter and make sure everything is aligned and centered and then tighten everything down completely.

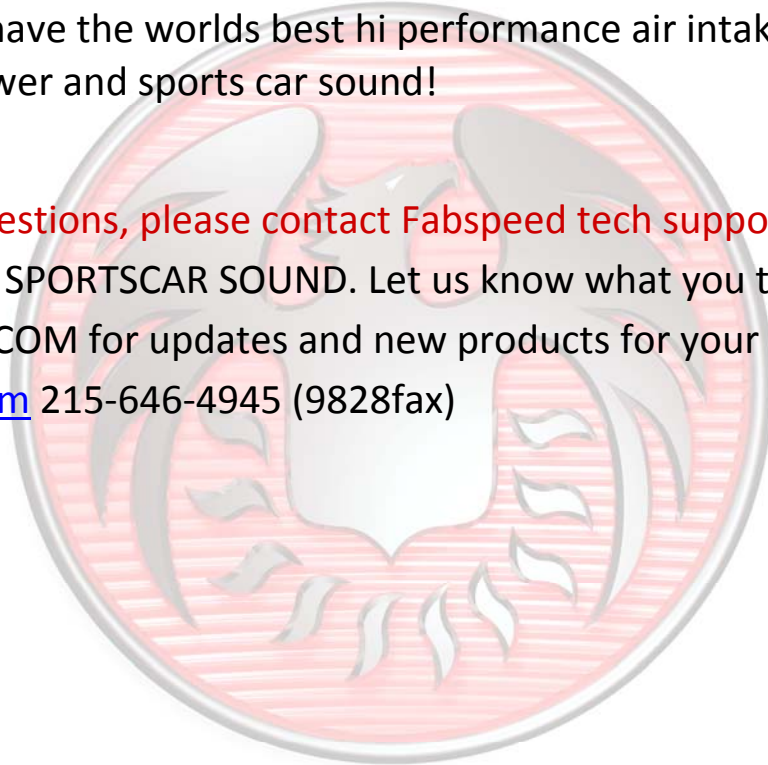
## 911 Euro Pre-muffler Catbypass Pipe & Sport Catalytic Converter

1. Safely jack up car and always use jack stands. The catalytic converter is located behind the left/ Drivers side tire.
2. First you want to remove the oxygen sensor located at the front of the pipe where it meets the heat exchanger.
3. Spray the bolts and nuts down with a penetration oil or WD-40 to help loosen them up so they come off easier.
4. Remove all the bolts on the Catalytic converter. There are 3 bolts at the catalytic converter to muffler connection and then there is a 6 bolt flange at the Cat to heat exchanger connection. This will allow the entire Cat to come off the car.
5. Bolt the new T304 Stainless steel 911 Catbypass pipe or Sport Cat on the car using the new hardware.
6. Screw the oxygen sensor back in the Fabspeed pipe and tighten using a 22mm open end wrench. Make sure everything is aligned and centered, then tighten all the bolts completely.

## 911/964 CARRERA Hi-Performance Air Box

1. Remove factory Porsche airbox coverlid. Remove 10mm bolt that attaches airbox to intake plenum.
2. Lift up airbox to clear fuel injection then install and latch all 4 latches securing air box to air cleaner housing.
3. Install 10mm bolt on plenum.
4. You now have the worlds best hi performance air intake system. Enjoy the added power and sports car sound!

If you have any questions, please contact Fabspeed tech support. ENJOY YOUR NEW POWER AND SPORTSCAR SOUND. Let us know what you think and visit [WWW.FABSPEED.COM](http://WWW.FABSPEED.COM) for updates and new products for your car.  
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